



NUSANO

**MEDICAL
RADIOISOTOPE
PRODUCTION
PLATFORM**

Supplying the fight against cancer

Greg Moffitt, PhD

Director of Target Development

Nusano, 2024



Commercial operations begin Q1 2025

West Valley City, UT



Q1 2025



2025



Nusano's proprietary, high-current ion source technology:



Generates heavy ions, He^{++} & ${}^2\text{H}^+$, to greatly increase yield & efficiency



Beam enables production of broad array of radioisotopes



Annual preventive maintenance vs. monthly downtime



36mA
ALPHA BEAM CURRENT



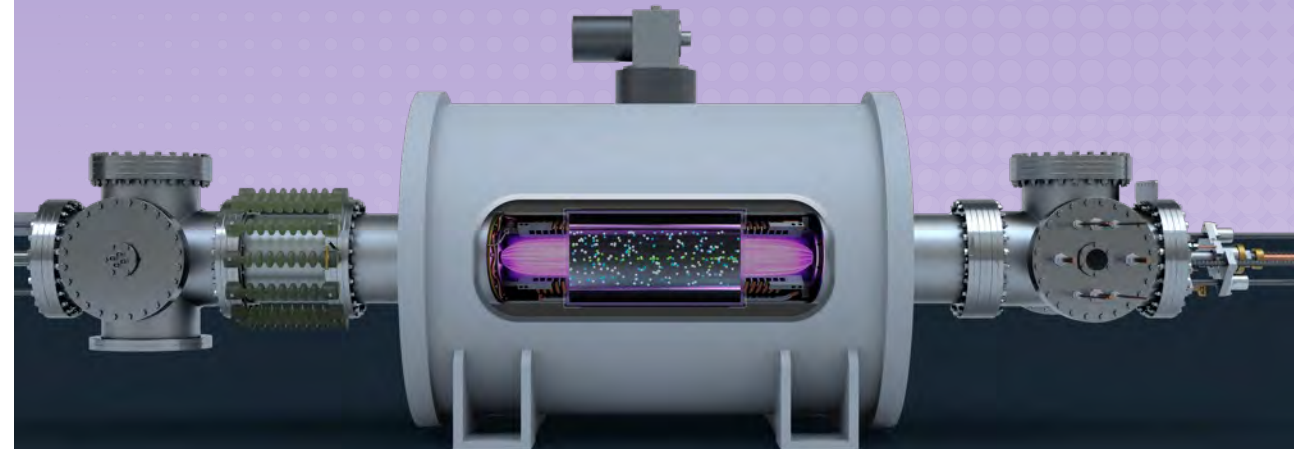
$\geq 36\text{mA}$
DEUTERIUM BEAM CURRENT



288 – 720x
GREATER ALPHA PRODUCTION
than existing alpha ion beams



10,000+
HOURS RUNTIME



Performance



Particles

$^2\text{H}^+$
 $^3\text{He}^{2+}$
 $^4\text{He}^{2+}$
 $^7\text{Li}^{3+}$

3.5

MILLIAMP
AVERAGE CURRENT
ON TARGET*



Particle Energy

25 MeV
37.5 MeV
50 MeV
87.5 MeV

Production Capabilities 25+ isotopes

DIAGNOSTIC

<p>⁶⁴Cu Copper-64 Beta, Positron</p>	<p>¹⁸F Flourine-18 Positron</p>	<p>⁶⁸Ga Gallium-68 Gamma</p>	<p>¹²⁴I Iodine-124 Positron, Gamma</p>
<p>⁸²Rb Rubidium-82 Positron</p>	<p>⁸⁹Zr Zirconium-89 Positron</p>	<p>⁶⁷Ga Gallium-67 Gamma</p>	<p>¹¹¹In Indium-111 Gamma, Auger</p>
<p>¹²³I Iodine-123 Gamma</p>	<p>²⁰³Pb Lead-203 Gamma</p>	<p>^{99m}Tc Technetium-99m Gamma</p>	

■ PET
■ SPECT

THERAPEUTIC

<p>²²⁵Ac Actinium-225 Alpha, Beta</p>	<p>²¹¹At Astatine-211 Alpha</p>	<p>¹³¹Cs Cesium-131 Brachytherapy, X-ray</p>	<p>⁶⁷Cu Copper-67 Beta</p>	<p>¹³¹I Iodine-131 Beta</p>
<p>¹⁹²Ir Iridium-192 Brachytherapy, Gamma, Beta</p>	<p>²¹²Pb Lead-212 Alpha</p>	<p>¹⁷⁷Lu Lutetium-177 n.c.a. Beta</p>	<p>¹⁰³Pd Palladium-103 Brachytherapy or Auger X-rays, Auger, IC electrons</p>	<p>²²³Ra Radium-223 Alpha</p>
<p>¹⁸⁶Re Rhenium-186 Beta</p>	<p>⁴⁷Sc Scandium-47 Beta</p>	<p>⁸⁹Sr Strontium-89 Beta</p>	<p>^{117m}Sn Tin-117m Gamma, IC electrons</p>	

GENERATOR

<p>¹³¹Ba Barium-131 → Cs-131</p>	<p>⁶⁸Ge Germanium-68 → Ga-68</p>	<p>²¹¹Rn Radon-211 → At-211</p>	<p>⁸²Sr Strontium-82 → Rb-82</p>	<p>²²⁷Th Thorium-227 → Ra-223</p>
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²¹¹At: Worldwide Production

~35  μA

combined worldwide alpha current being used to produce ²¹¹At in the last 5 years

Table 1
Current ²¹¹At production sites. Facilities that have reported production of ²¹¹At during the last 5 years.

Location	Facility	Cyclotron manufacturer	Model and target	Production parameters	Current production status	
North America	Durham, USA	Duke University Medical Center	CTI	CS-30 cyclotron, Internal target system	28 MeV, 100 μA	Max 9.3 GBq in 4-h
	Seattle, USA	University of Washington Medical Center	Scanditronix	MP-50, External target system	29.0 MeV, 58 μA	Max 4.3 GBq in 4-h
	Philadelphia, USA	University of Pennsylvania	Japan Steel Works (JSW)	BC3015, External Target	28.4 MeV, 10 μA	Max 395 MBq in 5-h
	Bethesda, USA	National Institutes of Health	CTI	CS-30 cyclotron, Internal target system	29.8 MeV, 43 μA	Max 1.71 GBq in 1-h
	College Station, USA	Texas A&M University	In house	K150 variable energy cyclotron	28.8 MeV, 7 μA	1.5 GBq in 9-h
Europe	Copenhagen, Denmark	Copenhagen University Hospital	Scanditronix	MC-32, Internal target system	29 MeV, 20 μA	Max 3–4 GBq in 4-h
	Nantes, France	Arronax	IBA	Cyclone 70	28 MeV, 15 μA	Production since 2020, 0.5–1 GBq capacity
Asia	Osaka, Japan	RCNP-Osaka University	In house	K140 AVF cyclotron	28.2 MeV	3 GBq expected after upgrade
	Chengdu, China	Sichuan University	CTI	CS-30	28 MeV, 15–20 μA	Max 200 MBq in 2-h
	Takasaki, Japan	QST-Takasaki, (TIARA)	In house	AVF (K110)	28.1 MeV, 4.5 μA	300 MBq in 3 h
	Chiba	QST-NIRS	In house	AVF-930	28.5 MeV, 10–13 μA	0.74–1.11 GBq in 5-h
	Wako Saitama, Japan	IPCR Riken	In house	AVF	29 MeV, 40 μA	1.3 GBq in 1-h
	Fukushima City, Japan	Fukushima Medical University	Sumitomo	CYPRIS MP-30, External target system	29 MeV, 20 μA	Max 2 GBq in 4-h

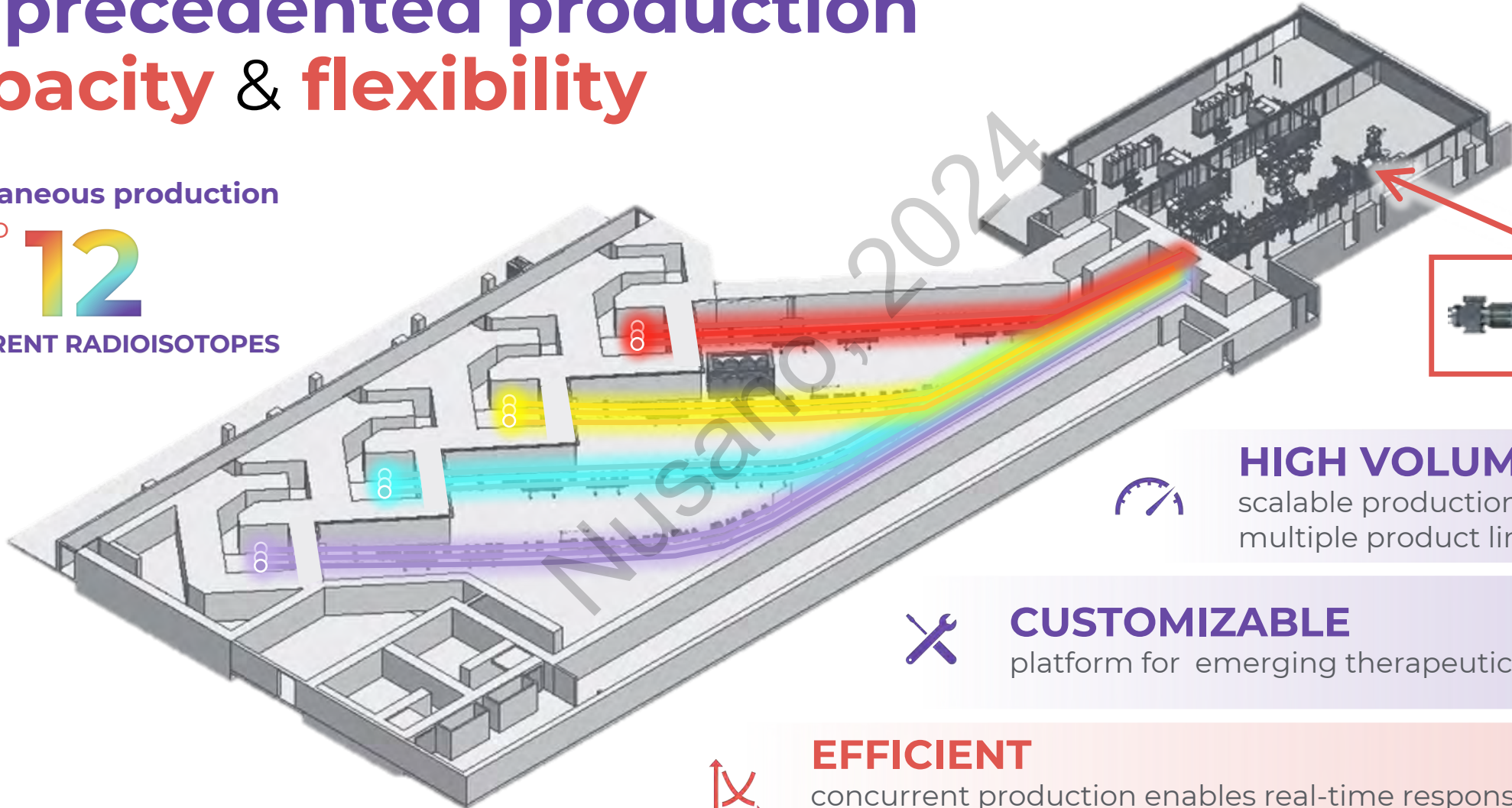
Source: Yutian Feng, Michael R. Zalutsky. (2021). Production, purification and availability of ²¹¹At: Near term steps towards global access. *Nuclear Medicine and Biology*, Volumes 100–101, Pages 12–23. <https://doi.org/10.1016/j.nucmedbio.2021.05.007>.

Nusano's single facility will have an

 **ORDER**
of **MAGNITUDE**
greater current than
current worldwide
capacity

Unprecedented production capacity & flexibility

Simultaneous production of up to **12** DIFFERENT RADIOISOTOPES



HIGH VOLUME

scalable production supporting multiple product lines at launch



CUSTOMIZABLE

platform for emerging therapeutics needs



EFFICIENT

concurrent production enables real-time response to changing isotope needs

^{211}At Production



DIRECT

^{211}At yields: 0.44-1.1 mCi/ μAhr^1

Average current 250 μA per target with up to 12 simultaneously running targets

Annual production capacity of ^{211}At up to 27000 Ci at EOB

With co-location and/or vertical integration, single facility able to serve entire U.S. market for R&D/early phase trials

Future: ~3 production sites in U.S. and 1-2 in EU to fulfill market needs when multiple approved therapeutics on market

^{211}At Production



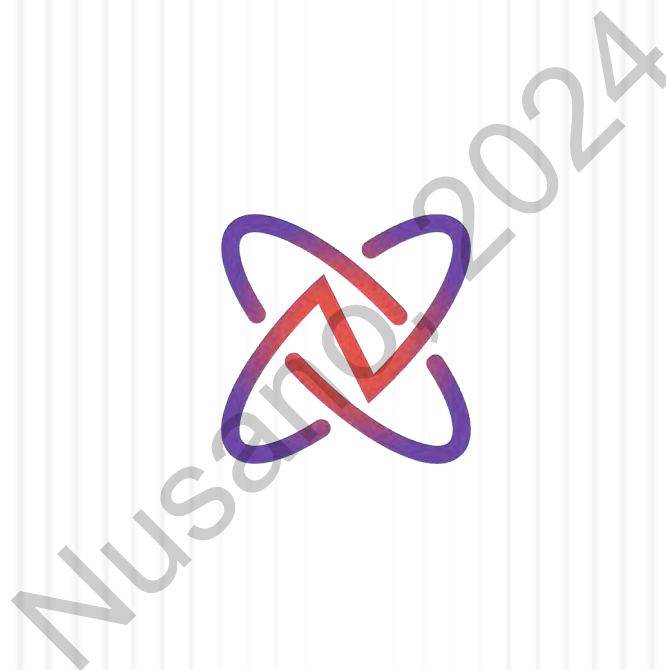
INDIRECT
FUTURE CAPABILITY

Nusano's $^7\text{Li}^{+++}$ source capability untested, though we are highly confident we could do >1 mA of average current

^{211}Rn generator for ^{211}At - expand our service region

Calculated yearly production capacity ^{211}Rn at EOB:
400-600 Ci

Special consideration to avoid/limit co-production of ^{210}Rn



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Technology Overview Videos

Watch at <https://nusano.link/tech-overview>



Transforming Radioisotope Production: The Nusano Platform

Nusano's CEO, **Chris Lowe**, and Co-Founder, **Howard Lewin**, provide an overview of the Nusano production platform. The first-of-its-kind technology allows for simultaneous production of multiple products and provides the flexibility to create rare and undersupplied isotopes.



Nusano Beam Flythrough

The Nusano production platform is capable of producing a wide variety of radioisotopes for cancer diagnostics and therapeutics and can switch between products in a matter of minutes. In this video, viewers travel with the ions through Nusano's process to see how radioisotopes are created.



Technical Overview: How the Nusano Ion Source Creates Alpha Ions

Existing electron cyclotron resonance (or ECR) methods generate less than 1 percent alpha ions. Nusano solves this problem by shifting from making alpha ions in one step to making them in two steps. The result is a rich, sustained flow of heavy ions through the accelerator – more than 700 times greater than existing alpha beams.